

# TECHNICAL DATA SHEET

**41112N**

## DFL Dry Film Lube Mold Release Aerosol



### Product Description

DFL is an excellent, fast-drying release agent for injection molding where clarity and deep draw are important, especially with hard, brittle resins. It will not create "hydraulic effect" on deep drafted molds. Its "dry" formulation will not pick up dust or dirt and remains inert when exposed to corrosive reagents.

### Applications

Mold Release

### Unit Package Description

16 ounce aerosol

### Generic Description

Dry Film Mold Release

### Net Weight Fill

11.5 net ounces

### UPC Code

858799000943

### Units Per Case

12

### Case Weight (lbs)

13

### Appearance

Slight White Coating

### Flash Point F

Not Determined

### Flash Point C

Not Determined

### Base Type

PTFE

### Evaporation Rate

Fast

### Working Temperature F

32 to 450 degrees

### Working Temperature C

0 to 232 degrees

### Propellant

DME/152A

### NFPA Aerosol

### Flammability Level

1

### DOT Proper Shipping Name

UN 1950, Aerosols, Flammable, 2.1, Limited Quantity

### VOC % (Federal)

51.73

### VOC g/L (Federal)

399.31

### VOC lbs./Gal (Federal)

3.33

### Removal

Remove with organic or hydrocarbon solvents